

## 18-24 JEEP WRANGLER JL Front Half Door



### CAUTION BEFORE INSTALLING

**Before installation** - Read and understand all instructions, warnings, cautions, and notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.  
E-mail: [tech@calliert4x4.com](mailto:tech@calliert4x4.com)

**CALLIERT is not responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.**

Proper installation of this kit requires knowledge of the factory recommended procedures for removal and installation of original equipment components. We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.

- **Always wear eye protection when operating power tools.** •

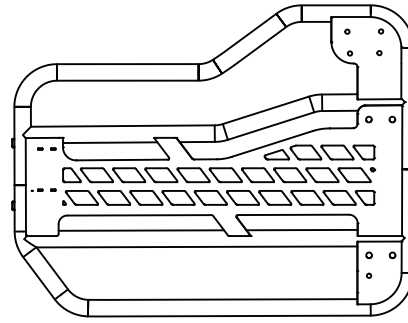
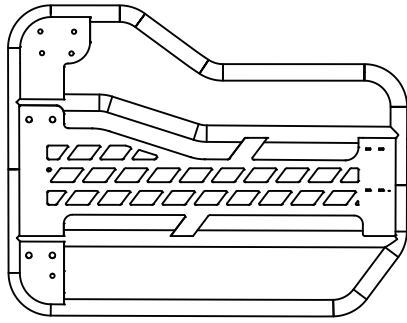
*Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:*

- Name of purchase location
- Bar Code on side of box



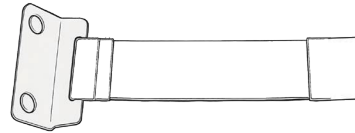
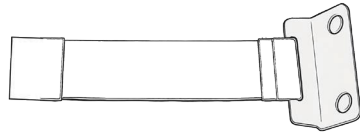
# INSTALLATION MANUAL

1



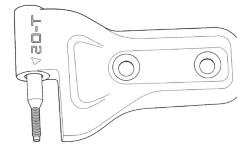
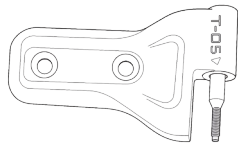
Front Door

2



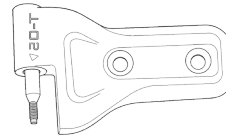
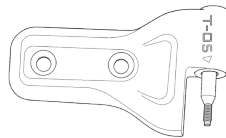
Half Stop Rope

3



Long hinge

4



Short hinge

a.



M8 x 20mm  
Button Head Hex Socket Bolt ×2

b.



M8x20mmx1.5mm  
Washer ×10

c.



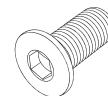
M8  
Hex Flange Nut ×10

d.



Custom Half-Door Long Nut ×4

e.



M8 x 20mm  
Flat Head Hex Socket Bolt ×8



# INSTALLATION MANUAL



Prepare required components (①\*1, ③\*1, ④\*1, b\*4, c\*3, e\*4),  
Connect ① to ③ with b, c, e, then connect ① to ④ with b, c, e.

(Note: do not tighten screws completely, ③ and ④ have different thread lengths )



# INSTALLATION MANUAL



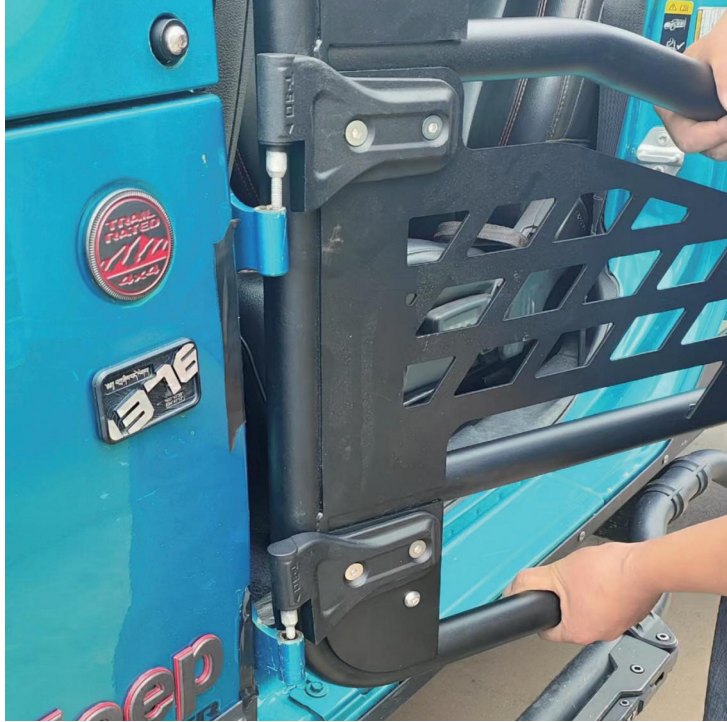
Prepare required components (②\*1, a\*1, b\*1, c\*2),  
as shown in the diagram, install ② to the car door using a, b, c.



**CALLIART**



# INSTALLATION MANUAL



Mount the door to the vehicle body,  
close the door, then fully tighten the screws.



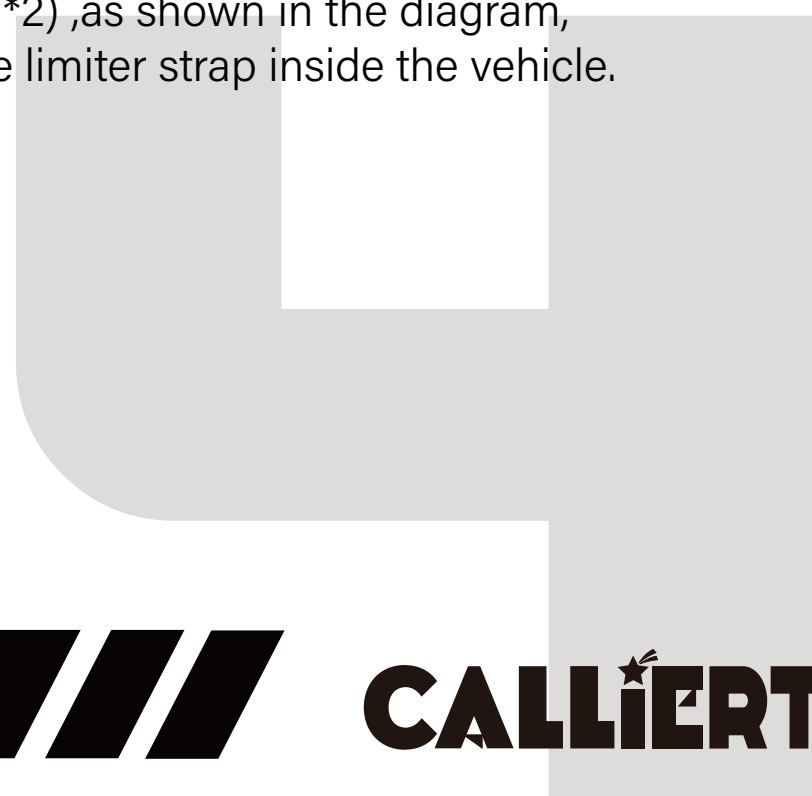
**CALLIERT**



# INSTALLATION MANUAL



Prepare required components (d\*2) ,as shown in the diagram, secure the hinge with d, and fix the limiter strap inside the vehicle.





# INSTALLATION **MANUAL**



Installation complete.



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